

Date: Thursday, 05/06/2008 8:49:26 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WEARSHOE		
Job Number	: 39716		Part Number	: D353525		
Estimate Number	: 12734		Drawing Number	: D3535 REV B		
P.O. Number	:		Project Number	: N/A		
This Issue	: 05/06/2008 S.O. No. :		Drawing Revision	: B		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 10/06/2008		
Previous Run	: 38867			Qty: 30 Um: Each		
Written By	:			10/06		
Checked & Approved By	:					
Comment	: Est Rev:A New Issue 07-02-15 JLM					
	Est Rev:B As per Rev B 07-08-31 JLM		Verified By:EC			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S20GA	304/316 .040 Sheet  28.
		Comment: Qty.: 0.5355 sf(s)/Unit Total : 16.0650 sf(s) 304/316 .040 Sheet (M304S20GA) Batch: 108156 HB 8-6-9
2.0	WATER JET	FLOW WATER JET  
		Comment: FLOW WATER JET 1-Cut as per Dwg D3535 Dwg Rev: B HB 8-6-9 Prog Rev: B
		2-Deburr if necessary HB 8-6-9
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE  HB 8-6-9
4.0	QC8	SECOND CHECK  
		Comment: SECOND CHECK  S 08/06/10 X38 <i>coated</i>
5.0	BRAKE NC	NC BRAKE  
		Comment: NC BRAKE 1-Form on CNC Brake as per Dwg D3535 using Jigs DT8261and DT8326 2-Form joggle on Punch as per Dwg D3535 using Jig DT8158Identify as D3535-25  58 08/06/11 E 08/06/12 (39)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 05/06/2008 8:49:26 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 39716

Part Number: D353525

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



co-centre

8/06/12 x 39

Comment: INSPECT WORK TO CURRENT STEP

7.0 POWDER COATING

POWDER COATING



39X

M105642

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

START TIME: 1:00 pm

OVEN TEMPERATURE: 320°F

FINISH TIME: 1:30 p.m.

m/l 08/06/12

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



39

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 PACKAGING 1

PACKAGING RESOURCE #1



39X

Comment: PACKAGING RESOURCE #1

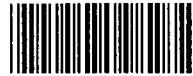
Identify and Stock

Location: F P-17

m/l 08/06/12

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/06/13 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-06-13

W/I/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

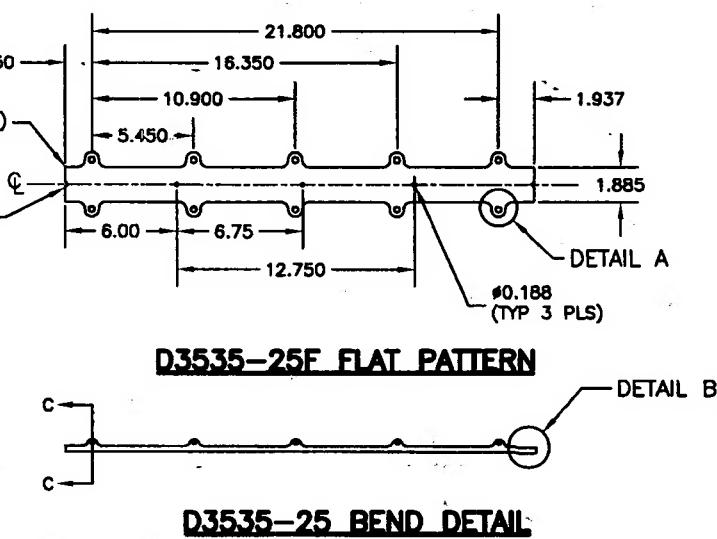
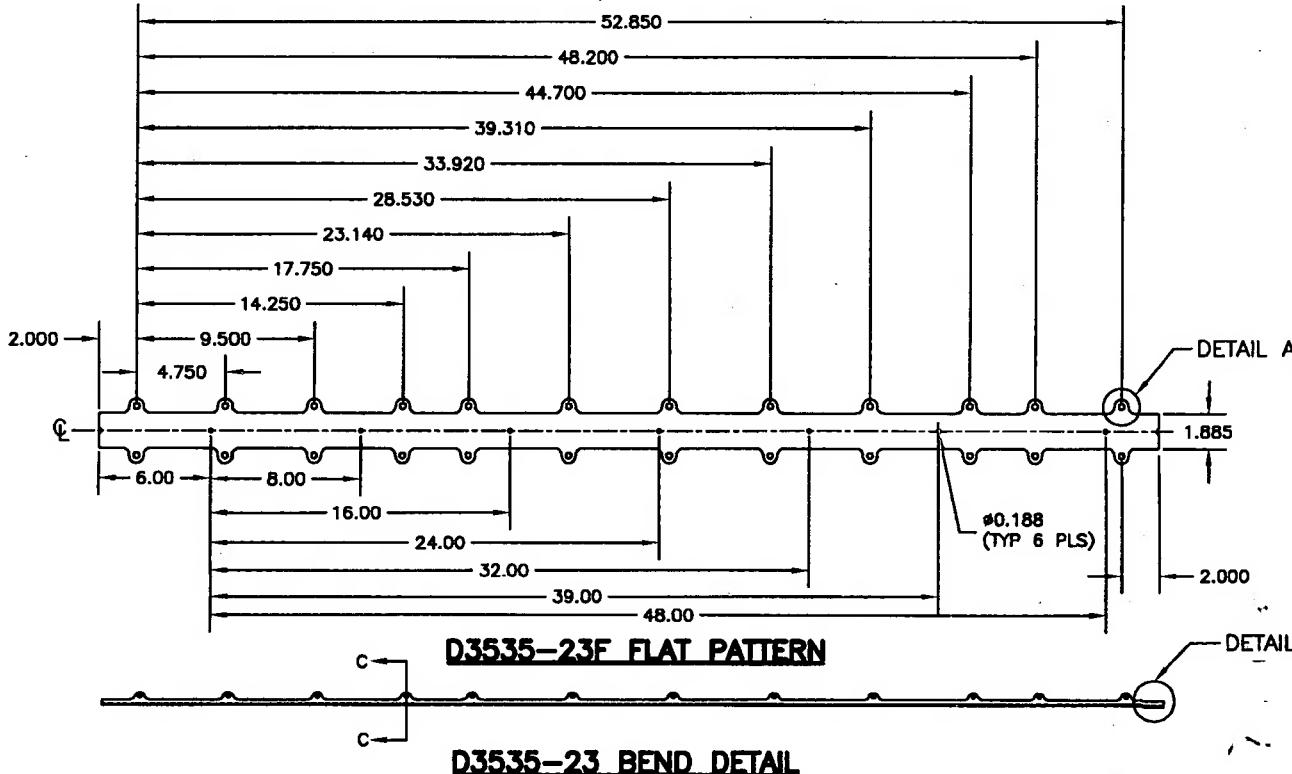
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <b>C8</b>	DRAWN BY <b>PH</b>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <b>H</b>	APPROVED <b>H</b>	DRAWING NO. D3535
DATE 07.04.17		TITLE WEARSHOE
		REV. B SHEET 3 OF 7 SCALE 1:10



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

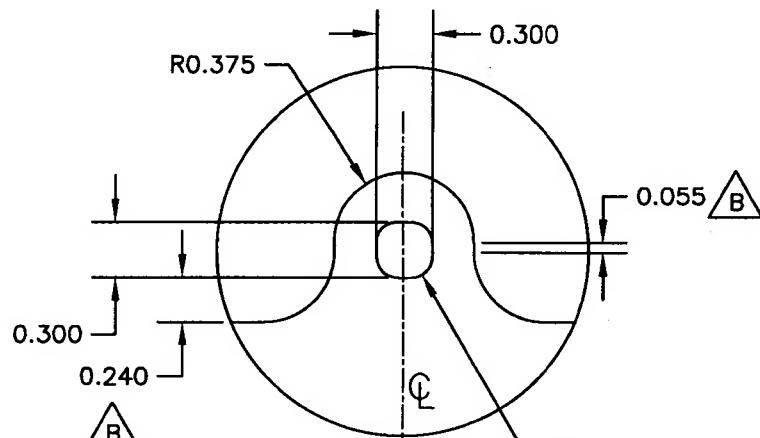
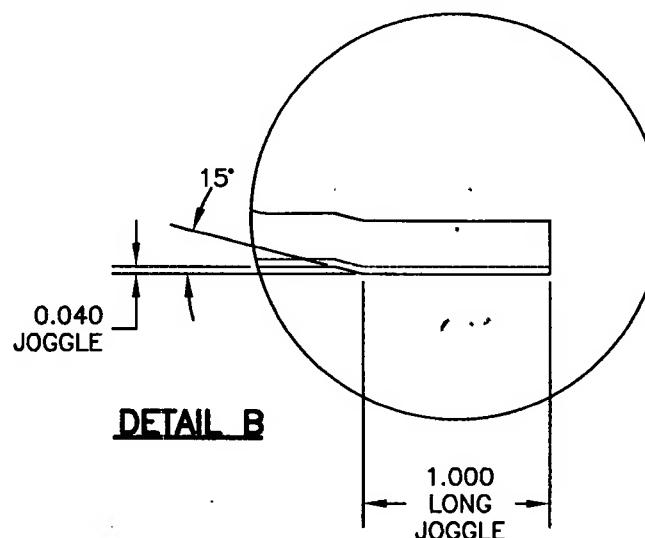
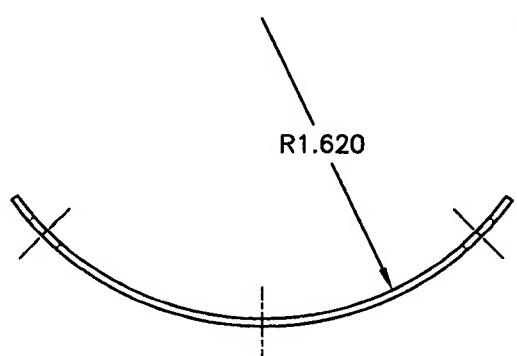
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**RELEASED  
07.04.24 *[Signature]*

DESIGN <b>C-B</b>	DRAWN BY <b>PH</b>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3535
DATE 07.04.17		REV. B SHEET 7 OF 7
		SCALE 1:1
		TITLE WEARSHOE

**DETAIL A****DETAIL B****SECTION C-C**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	39716
Description: WEAR SHOE	Part Number:	D3535-25
Inspection Dwg: D3535-25 Rev: B		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by: <u>BS</u>	Audited by: <u>S</u>	Prototype Approval: <u>✓</u>
Date: <u>8-6-9</u>	Date: <u>08/06/10</u>	Date: <u>7</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

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